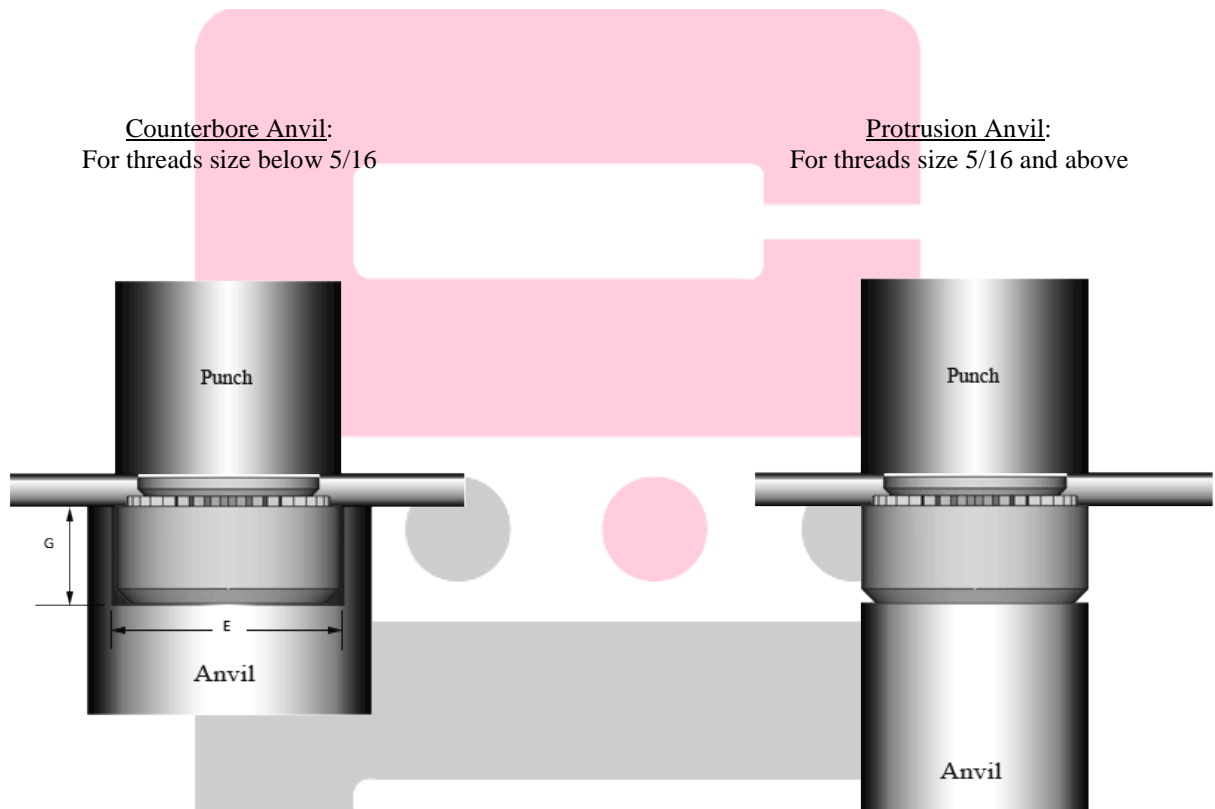


- Punch or drill properly sized mounting hole in sheet. Do not perform any secondary operations such as deburring.
- Place shank of nut into mounting hole, preferably the punch side.
- With punch and anvil surfaces parallel, apply squeezing force until the head of the nut comes into contact with the sheet material.



	Thread	Anvil Dimensions (inch)	
		E±.002	G±.005
Unified	420	.517	.200
	518	.220	.250
	616	.280	.250

	Thread	Anvil Dimensions (mm)	
		E±.05	G±.13
Metric	M6	13.13	5.08
	M8	5.59	6.35
	M10	7.62	6.35

