

## **Tech Bulletin** Installation of Captive CFH/CFHN

op	eratio	ns such	n as del	ourring.				m any secondary
<ul> <li>□ Place shank of nut into mounting hole, preferably the punch side.</li> <li>□ With punch and anvil surfaces parallel, apply squeezing force until the head of the nut comes into contact with the sheet material.</li> </ul>								
comes into contact with the offeet material.								
		Cou	interbore .	Anvil:			Protr	usion Anvil:
For threads size b							For threads size 5/16 and above	
				ı			Punch	
							_	
	G	1		•			-	_
		,						
		-	E				-	
			Anvil				-	
		_		_			-	
							-	Anvil
	Thread	Anvil Di	mensions		G	45' x 0.010"		
Unified		(in E±.002	ch) G±.005	1				
	420	.517	.200	E	- 11	R 0.015"		
	518	.220	.250					
	616   .280   .250						-	
Metric	Thread	Anvil Di	mensions m)				-	
		E±.05	G±.13				-	
	M6	13.13	5.08					
	M8 M10	5.59 7.62	6.35 6.35					
	14110	1.02	0.55					